

SPECIAL PROMOTION



CLE-LINE®

Whether ordering 1 blade or 20,
there are savings to be found!

**Sale Extended to
September 30, 2020**

Weld-to-Length

Bi-Metal Band Saw Blade Program

For Big Savings Specify Code: PROMOWTL

10% OFF*

WHEN YOU BUY
1-5 BLADES

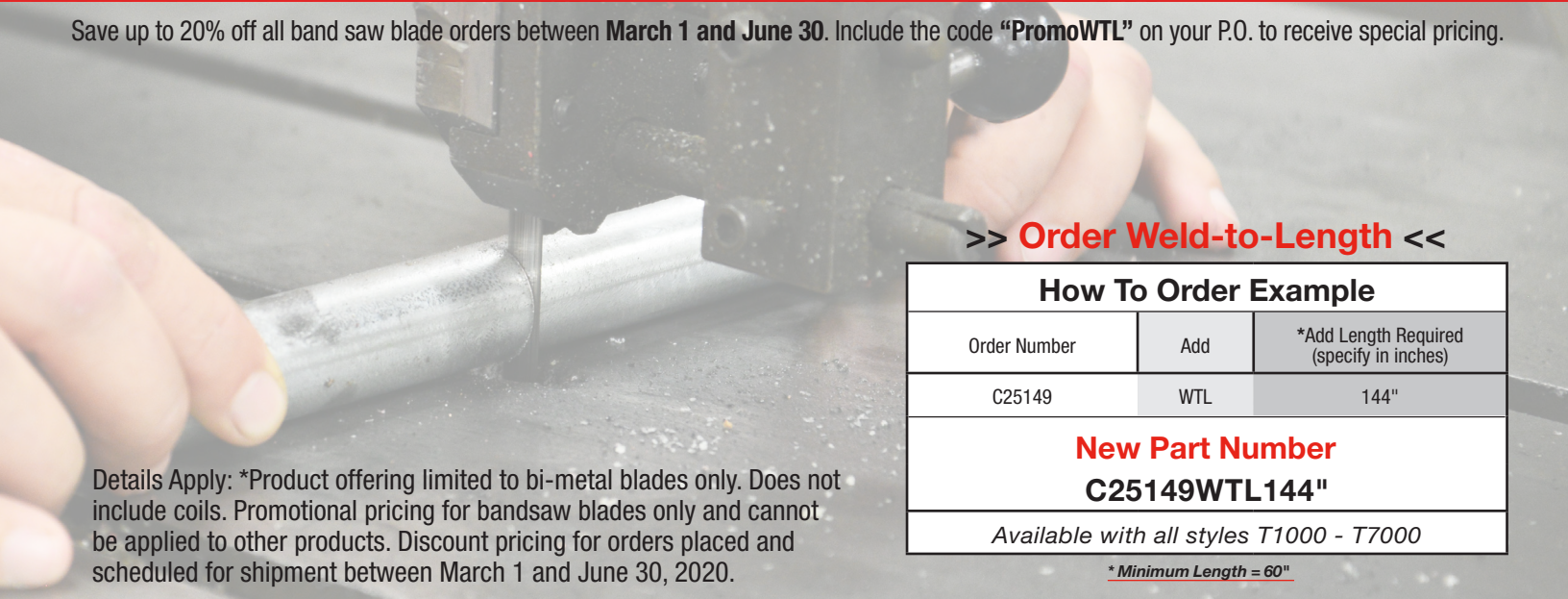
15% OFF*

WHEN YOU BUY
6-10 BLADES

20% OFF*

WHEN YOU BUY
11-20 BLADES

Save up to 20% off all band saw blade orders between **March 1 and June 30**. Include the code **"PromoWTL"** on your P.O. to receive special pricing.



>> Order Weld-to-Length <<

How To Order Example		
Order Number	Add	*Add Length Required (specify in inches)
C25149	WTL	144"
New Part Number C25149WTL144"		
<i>Available with all styles T1000 - T7000</i>		

Details Apply: *Product offering limited to bi-metal blades only. Does not include coils. Promotional pricing for bandsaw blades only and cannot be applied to other products. Discount pricing for orders placed and scheduled for shipment between March 1 and June 30, 2020.

* Minimum Length = 60"

 **GREENFIELD INDUSTRIES**
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You **SAW** it here!

T1000 - Straight Tooth

All-purpose band for moderate to difficult to cut material.

Bi-metal construction.

M42 high speed steel cutting edge provides higher heat and wear durability.

Tooth hardness Rc 67-69.

Straight tooth 0° rake for smoother cutting and general applications.

Minimum Length = 60"

Inch (teeth per inch)	C / V	R / W	order number T1000
3/4" x 0.035" (6/10)	V	R	C25149
3/4" x 0.035" (8/12)	V	R	C25150
3/4" x 0.035" (10/14)	V	R	C26136
3/4" x 0.035" (10)	C	R	C25152
3/4" x 0.035" (14)	C	W	C25153
1" x 0.035" (4/6)	V	R	C26134
1" x 0.035" (10/14)	V	R	C26133
1" x 0.035" (3/4)	V	R	C25154
1" x 0.035" (5/8)	V	R	C25156
1" x 0.035" (6/10)	V	R	C25157
1" x 0.035" (8/12)	V	R	C25158
1" x 0.035" (14T)	C	W	C25160
1-1/4" x 0.042" (3/4)	V	R	C25161
1-1/4" x 0.042" (4/6)	V	R	C25162
1-1/4" x 0.042" (5/8)	V	R	C25163
1-1/4" x 0.042" (6/10)	V	R	C25164
1-1/2" x 0.050" (4/6)	V	R	C26135

T2000 - 5° Positive Rake Tooth

For both production or non-production cutting of solids and thick wall tubing of medium alloy. For work hardened materials such as stainless steel.

Bi-metal construction.

M42 high speed steel cutting edge provides higher heat and wear durability.

Tooth hardness Rc 67-69.

5° Positive rake tooth for easier penetration and reduced vibration.

Minimum Length = 60"

Inch (teeth per inch)	C / V	R / W	order number T2000
3/4" x 0.035" (4/6)	V	R	C25166
3/4" x 0.035" (5/7)	V	R	C25167
1" x 0.035" (2/3)	V	R	C25168
1" x 0.035" (3/4)	V	R	C25169
1" x 0.035" (4/6)	V	R	C25170
1" x 0.035" (5/7)	V	R	C26137
1" x 0.035" (2) Hook	C	R	C25172
1" x 0.035" (6)	C	R	C25173
1" x 0.035" (8)	C	R	C25174
1-1/4" x 0.042" (2/3)	V	R	C25175
1-1/4" x 0.042" (3/4)	V	R	C25176
1-1/4" x 0.042" (4/6)	V	R	C25177
1-1/4" x 0.042" (5/7)	V	R	C26139
1-1/4" x 0.042" (6)	C	R	C25179
1-1/2" x 0.050" (2/3)	V	R	C26138
1-1/2" x 0.050" (3/4)	V	R	C25181
1-1/2" x 0.050" (4/6)	V	R	C25182

T3000 - 10° High Positive Rake

Production sawing of exotic materials such as Inconels, Monels, Hastalloys, Hi-Temp Alloys, Titanium, Stainless and more.

Bi-metal construction.

M42 high speed steel cutting edge provides higher heat and wear durability.

Tooth hardness Rc 67-69.

Duplex tooth design.

Specially engineered relief angle.

More aggressive acting for easier chip formation.

10° high positive rake with DUPLEX tooth design for maximum strength when cutting difficult material such as super alloy.

Minimum Length = 60"

Inch (teeth per inch)	C / V	R / W	order number T3000
3/4" x 0.035" (4/6)	V	R	C26143
1" x 0.035" (2/3)	V	R	C25184
1" x 0.035" (3/4)	V	R	C26140
1" x 0.035" (4/6)	V	R	C25186
1-1/4" x 0.042" (2/3)	V	R	C26141
1-1/4" x 0.042" (3/4)	V	R	C25188
1-1/4" x 0.042" (4/6)	V	R	C25189
1-1/2" x 0.050" (2/3)	V	R	C25190
1-1/2" x 0.050" (3/4)	V	R	C25191
1-1/2" x 0.050" (4/6)	V	R	C25192
2" x 0.063" (2/3)	V	R	C25193
2" x 0.063" (3/4)	V	R	C26142
2" x 0.063" (4/6)	V	R	C25195

T4000 - Protective Tooth

Tubes, structures, small sizes bundles.

Bi-Metal construction.

M42 high speed steel cutting edge provides higher heat and wear durability.

Tooth hardness Rc 67-69.

Protective tooth specially designed for tube. To prevent tooth breakage by eliminating excessive tooth stripping due to the domino effect. To withstand the shock of interrupted cuts, allowing for heavier penetration under fast cutting rate.

Minimum Length = 60"

Inch (teeth per inch)	C / V	R / W	order number T4000
1" x 0.035" (4/6)	V	R	C25196
1-1/4" x 0.042" (4/6)	V	R	C25197
1-1/2" x 0.042" (4/6)	V	R	C25198

T5000 - Heavy Set

For large bundle cutting of structural steel. Ideal for applications where a larger kerf is needed to prevent blade pinching and stalling from material stresses and movement.

Bi-Metal construction.

M42 high speed steel cutting edge provides higher heat and wear durability.

Tooth hardness Rc 67-69.

Heavy Set teeth are individually set teeth similar to the Raker Set but are set wider preventing the blade from being pinched or becoming bound during cutting.

Minimum Length = 60"

Inch (teeth per inch)	C / V	R / W	order number T5000
1" x 0.035" (4/6)	V	R	C25200
1" x 0.035" (5/7)	V	R	C25201
1-1/4" x 0.042" (3/4)	V	R	C25202
1-1/4" x 0.042" (4/6)	V	R	C26144
1-1/4" x 0.042" (5/7)	V	R	C25204
1-1/2" x 0.050" (3/4)	V	R	C25205
1-1/2" x 0.050" (4/6)	V	R	C25206
1-1/2" x 0.050" (5/7)	V	R	C25207
2" x 0.063" (2/3)	V	R	C25208
2" x 0.063" (3/4)	V	R	C25209
2" x 0.063" (4/6)	V	R	C26145

T6000 - Turtle Back

Profiles for thick wall tubing, alloy steel, single layer and bundle cutting steel girders.

Bi-Metal construction.

M42 high speed steel cutting edge provides higher heat and wear durability.

Tooth hardness Rc 67-69.

Turtle Back Set is a tooth configuration that has a reinforced shoulder or "Turtle Back Hump" on the back of the cutting edge to prevent stripping out and interrupting cuts.

Minimum Length = 60"

Inch (teeth per inch)	C / V	R / W	order number T6000
1" x 0.035" (3/4)	V	R	C26146
1-1/4" x 0.042" (3/4)	C	R	C26147
1-1/2" x 0.050" (3/4)	V	R	C26148

T7000 - Narrow Width Bands (M42)

Narrow Width (M42)

Bi-Metal construction.

M42 high speed steel cutting edge provides higher heat and wear durability.

Solid and thick wall tubing of medium to difficult material, such as stainless steel.

Tooth hardness Rc 67-69.

Narrow width (1/2") for contour and miter cutting.

Narrow width and gauge can be welded by customer for die building and internal cutting re-use.

HSS edge contains 8% cobalt.

Minimum Length = 60"

Inch (teeth per inch)	C / V	R / W	order number T7000
1/2" x 0.025" (6/10)	V	R	C26127
1/2" x 0.025" (8/12)	V	R	C26128
1/2" x 0.025" (10/14)	V	R	C25141
1/2" x 0.025" (14) Raker	C	R	C25142
1/2" x 0.025" (18) Wavy	C	W	C25143
1/2" x 0.035" (8/12)	V	R	C25144
1/2" x 0.035" (10/14)	V	R	C25145
1/2" x 0.035" (6) Positive	C	R	C25147
1/2" x 0.035" (14) Raker	C	R	C25148
1/2" x 0.035" (4) Hook	C	R	C26129



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Abbreviations - C = Constant, V = Variable / R = Raker, W = Wavy

International Product