

NEW +5

November 2017

General Purpose Inch and Metric Taps

These taps are ideal for general purpose applications where the part demands oversized threads to counterbalance processing after tapping such as plating, coating, or heat treating.



Straight Flute

Style: **SPGP+5**

Spiral Point plus 5

- Thru hole
- H11/D11 limit
- Plug 3-5
- 302 blank style
- HSS
- Bright or Black Oxide



		d ₁	
		Inch Sizes	Metric Sizes
1/4-20	UNC		M6x1
1/4-28	UNF		M8x1
5/16-18	UNC		M8x1.25
5/16-24	UNF		M10x1
3/8-16	UNC		M10x1.25
3/8-24	UNF		M10x1.5
7/16-14	UNC		M12x1.25
7/16-20	UNF		M12x1.5
1/2-13	UNC		M12x1.75
1/2-20	UNF		M16x1.5
5/8-11	UNC		M16x2
5/8-18	UNF		
3/4-10	UNC		
3/4-16	UNF		

Style: **SPGPX+5**

Extended Length (6") plus 5

- Thru hole
- H11/D11 limit
- Plug 3-5
- 303 blank style, extended length
- HSS
- Bright or Black Oxide



		d ₁	
		Inch Sizes	Metric Sizes
1/4-20	UNC		M6x1
5/16-18	UNC		M8x1.25
3/8-16	UNC		M10x1.5
7/16-14	UNC		M12x1.75
1/2-13	UNC		M16x2
5/8-11	UNC		

Spiral Flute

Style: **SFGP+5**

plus 5

- Blind hole
- H11/D11 limit
- Mod Bott 2-1/2
- 302 blank style
- HSS
- Bright or Black Oxide



		d ₁	
		Inch Sizes	Metric Sizes
1/4-20	UNC		M6x1
1/4-28	UNF		M8x1.25
5/16-18	UNC		M10x1.5
5/16-24	UNF		M12x1.75
3/8-16	UNC		M16x2
3/8-24	UNF		
7/16-14	UNC		
7/16-20	UNF		
1/2-13	UNC		
1/2-20	UNF		
5/8-11	UNC		
5/8-18	UNF		
3/4-10	UNC		
3/4-16	UNF		



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